

Date: 12/28/18

9	Clamp, Short	1.800Inches $\pm$ 0.030	1.830 1.770
10	Clamp, Short	6.454Inches $\pm$ 0.010	6.464 6.444
11	Clamp, Short	7.270Inches $\pm$ 0.010	7.280 7.260
12	Clamp, Short	8.080Inches $\pm$ 0.030	8.110 8.050
13	Clamp, Short	0.080Inches $\pm$ 0.010	0.090 0.070

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D4011-
Job Sheet 18707



Part No: D4011-1

Job Qty: 80 ea

Part Name: Clamp, Short



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/27/18

Job Tracking No:

Due Date: 12/18/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP RevA: New issue DD verified by:EC IPP Rev:B 11.05.19 MADE IN HOUSE DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	80 Ea		12/18/18	0.00	0.00	Start Up Waterjet		<i>18/12/18</i>
100	Waterjet - Flow - B4B	80 pcs		12/18/18	0.00	3.56	Waterjet 2 OMAX		<i>18/12/18</i>
120	QC	80 pcs		12/18/18	0.00	0.00	QC8		38
130	Brake NC	80 pcs		12/18/18	0.02	4.07	Brake NC 1		9-89
140	QC	80 pcs		12/18/18	0.00	0.00	QC5		
150	Packaging	80 pcs		12/18/18	0.00	0.00	Packaging3		
160	QC21-SA	80 Ea		12/18/18	0.00	0.00	QC21		

Part Op Descriptions: 100 - 1-Cut as per Dwg Dwg Rev: C Prog Rev: C 2-Debur if necessary

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S14GA	304SS sheet .080	5.6000 sf (.07 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S14GA	6	54	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Clamp, Short	0.266Inches + 0.006 - 0.001	0.272 0.265	Diameter	
2	Clamp, Short	0.328Inches ± 0.010	0.338 0.318		
3	Clamp, Short	0.750Inches ± 0.030	0.780 0.720		
4	Clamp, Short	1.000Inches ± 0.030	1.030 0.970		
5	Clamp, Short	1.250Inches ± 0.030	1.280 1.220		
6	Clamp, Short	0.250Inches ± 0.030	0.280		

			0.220
7	Clamp, Short	0.130Inches $\pm$ 0.030	0.160 0.100
8	Clamp, Short	4.490Inches $\pm$ 0.030	4.520 4.460
9	Clamp, Short	1.800Inches $\pm$ 0.030	1.830 1.770
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Container No: S133709



Part: D4011 - 1

Job No: 187075

Serial No/Batch: S133709

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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